

Differential pressure sensors VMO

TECHNICAL INFORMATION

- Can be combined with valVario valves and regulators
- Differential pressure diagrams to facilitate configuration
- Easy installation thanks to flanges with internal thread
- Replaceable differential pressure orifice plates for optimal adjustment to local operating conditions
- Suitable for hydrogen



valVario®

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1 Application



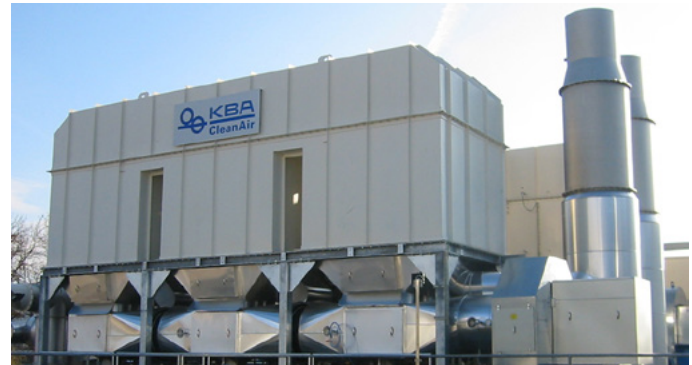
The valVario differential pressure sensor VMO is installed in gas control and safety systems, as well as in air systems used in industrial and commercial gas heat generation. It can serve as a differential pressure sensor when used in conjunction with valVario gas solenoid valves and gas control valves.

The test points are located in the VMO housing. It is a good-value alternative in areas where no standardized measuring orifice is required. The replaceable differential pressure orifice plates with different hole sizes allow the device to be adjusted to the local operating conditions.

Due to its measuring accuracy, the differential pressure sensor VMO is not suitable for flow rate measurements.



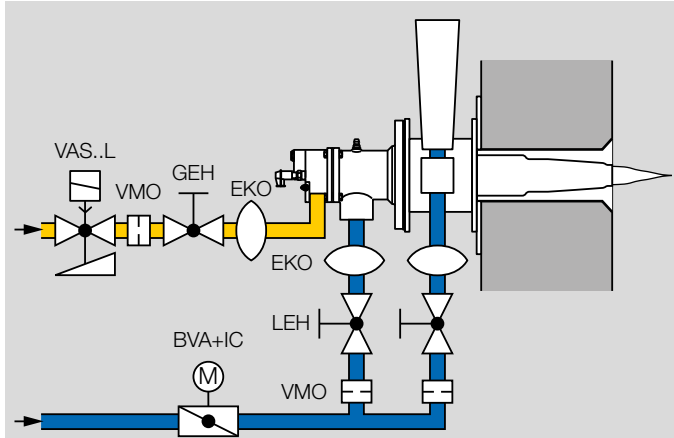
Shaft melting furnace



Incineration installation for thermal regenerative flue air purification

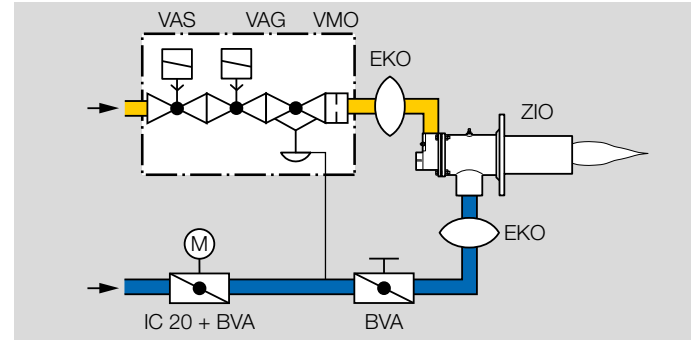
1.1 Application examples

1.1.1 Self-recuperative burner for direct heating systems



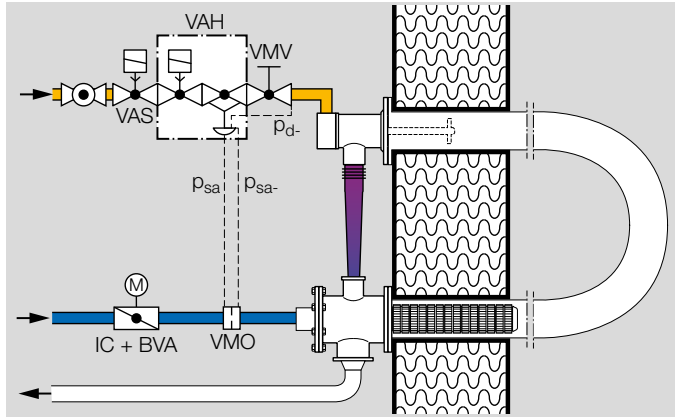
Self-recuperative burner in a direct heating system with an eductor for evacuating the flue gases from the furnace. The eductor generates a negative pressure with a centrally positioned nozzle and thus draws the flue gases out of the furnace chamber and thus draws the flue gases out of the furnace chamber through the burner's heat exchanger. The differential pressure sensors VMO are used to record the approximate gas and air flow rates.

1.1.2 Continuous control with pneumatic ratio control system



With this type of control, the mixture setting can be maintained over a wide turndown range while at the same time preventing low air pressure. This type of control is used in melting furnaces in the aluminium industry or in regenerative incineration installations in the environment industry, for example. Here, the differential pressure sensor VMO is used to record the approximate gas flow rate.

1.1.3 Continuous or staged flow rate control



This application shows flow rate control for a tube firing burner system with plug-in recuperator for air preheating.

There are temperature-dependent air pressure losses in the recuperator. The ratio of gas pressure to air pressure does not remain constant. The fluctuating air flow rate is measured at the differential pressure sensor VMO and the VAH controls the gas flow rate proportionally.

The air index (λ) can be set using the fine-adjusting valve VMV.

2 Certification

2.1 Certificate download

Certificates – see www.docuthek.com

2.2 Declaration of conformity



We, the manufacturer, hereby declare that the products VMF/VMV/VMO with product ID No. CE-0063BO1580 comply with the requirements of the listed Directives and Standards.

Directives:

- 2011/65/EU – RoHS II
- 2015/863/EU – RoHS III

Regulation:

- (EU) 2016/426 – GAR

Standards:

- EN 13611: 2019, external tightness

The relevant product corresponds to the tested type sample.

The production is subject to the surveillance procedure pursuant to Regulation (EU) 2016/426 Annex III paragraph 3.

Elster GmbH

2.3 UKCA certified



Gas Appliances (Product Safety and Metrology etc. (Amendment etc.) (EU Exit) Regulations 2019)

EN 13611: 2019, external tightness

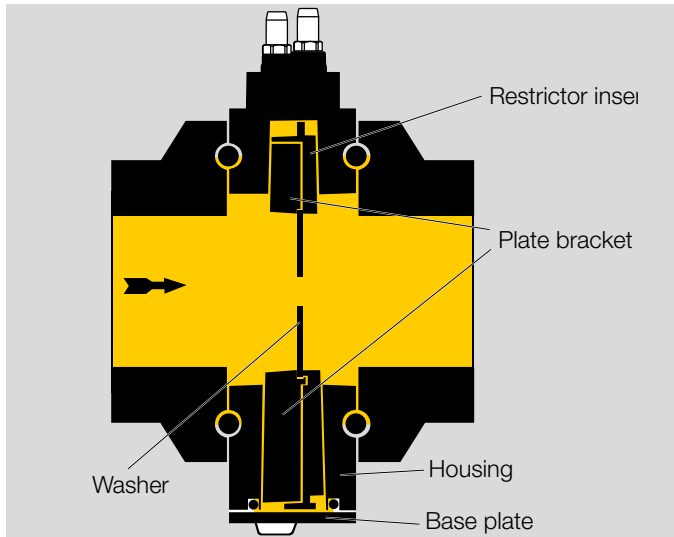
2.4 REACH Regulation

The device contains substances of very high concern which are listed in the Candidate List of the European REACH Regulation No. 1907/2006. See Reach list HTS at www.docuthek.com.

2.5 China RoHS

Directive on the restriction of the use of hazardous substances (RoHS) in China. Scan of the Disclosure Table China RoHS2, see certificates at www.docuthek.com.

3 Function



A bracket with a differential pressure orifice plate is installed in the VMO housing. There is a hole in the plate through which gas can flow. A circumferential seal on the restrictor insert reduces the leakage flow. For replacing the differential pressure orifice plate, the baseplate of the housing can be removed in order to pull the bracket and plate together out of the housing.

4 Differential pressure

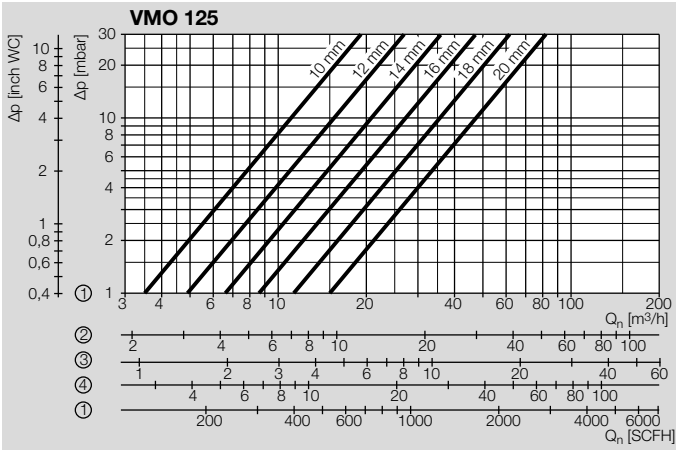
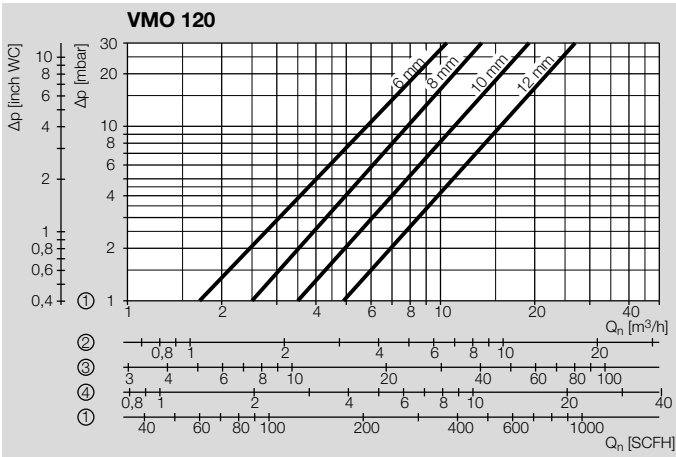
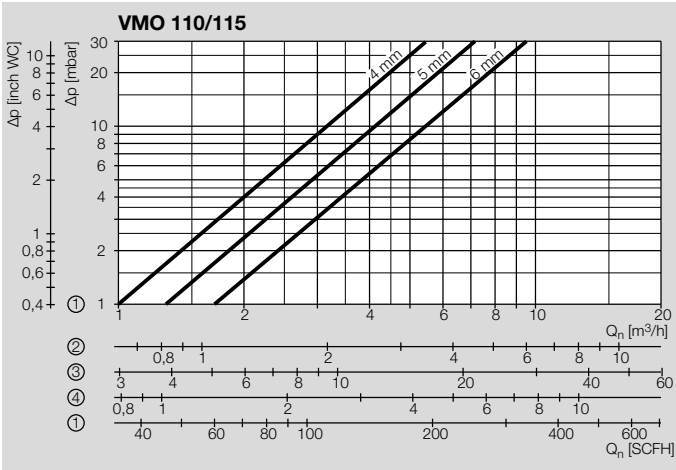
The characteristic curves are measured at the test points at 15°C (59°F) for the individual differential pressure orifice plates with an inlet and outlet section of 5 x D, see also Project planning information.

The actual differential pressures may deviate from the characteristic curves.

4.1 Calculating the nominal size

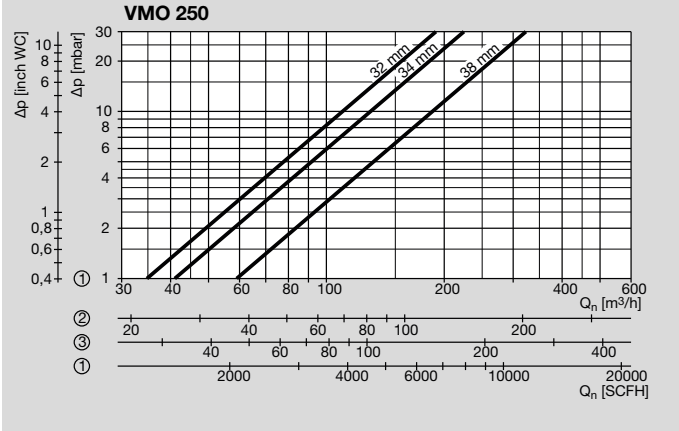
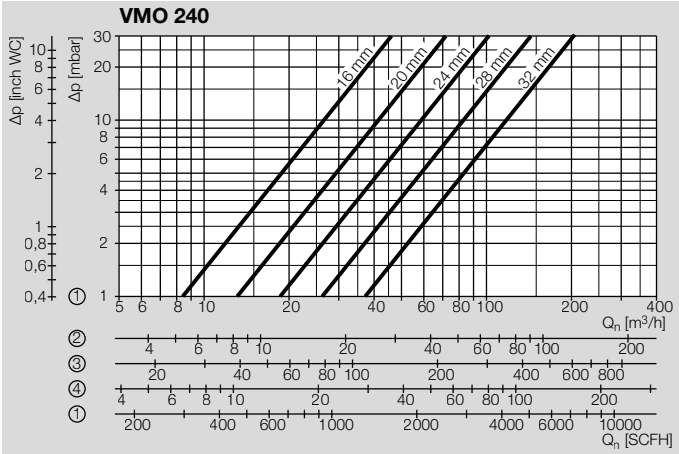
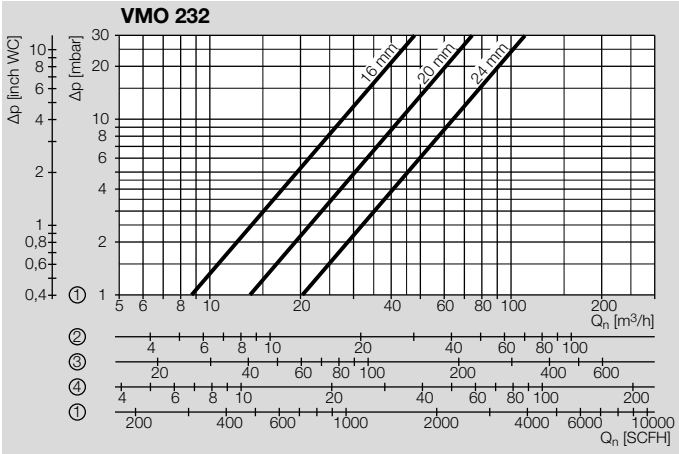
A web app for calculating the nominal size is available at www.adlatus.org.

4.2 VMO 110, VMO 115, VMO 120, VMO 125



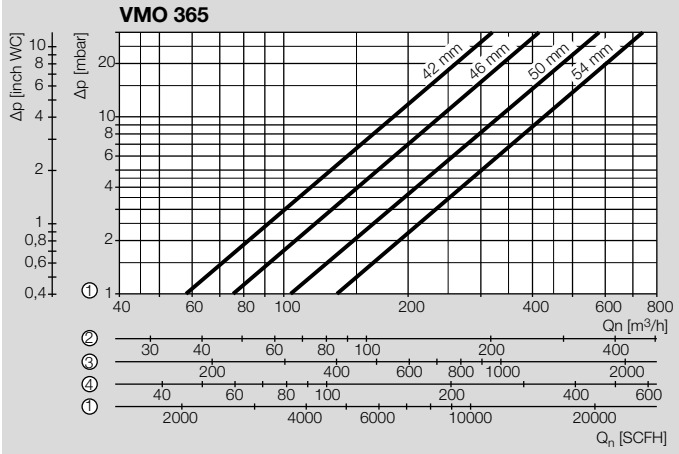
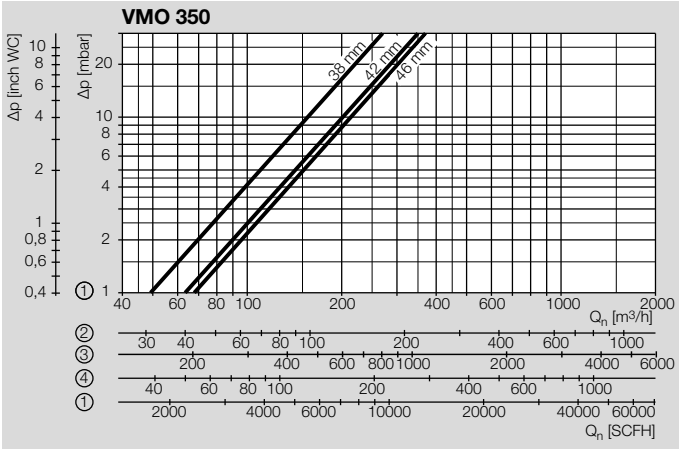
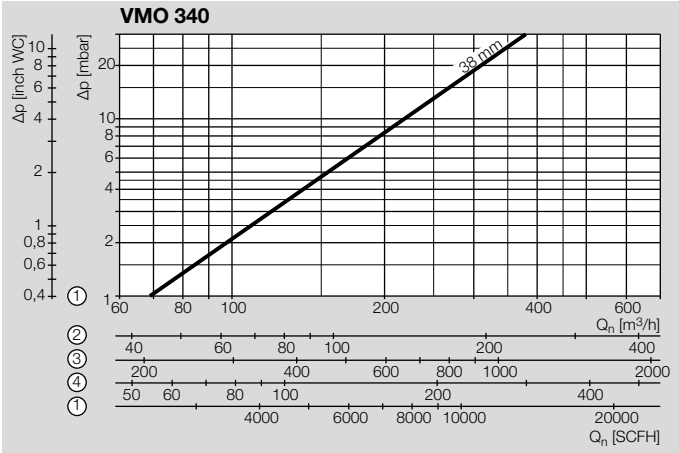
- 1 = natural gas ($\rho = 0.80 \text{ kg/m}^3$)
- 2 = propane ($\rho = 2.01 \text{ kg/m}^3$)
- 3 = hydrogen ($\rho = 0.09 \text{ kg/m}^3$)
- 4 = air ($\rho = 1.29 \text{ kg/m}^3$)

4.3 VMO 232, VMO 240, VMO 250



- 1 = natural gas ($\rho = 0.80 \text{ kg/m}^3$)
- 2 = propane ($\rho = 2.01 \text{ kg/m}^3$)
- 3 = hydrogen ($\rho = 0.09 \text{ kg/m}^3$)
- 4 = air ($\rho = 1.29 \text{ kg/m}^3$)

4.4 VMO 340, VMO 350, VMO 365



- 1 = natural gas ($\rho = 0.80 \text{ kg/m}^3$)
- 2 = propane ($\rho = 2.01 \text{ kg/m}^3$)
- 3 = hydrogen ($\rho = 0.09 \text{ kg/m}^3$)
- 4 = air ($\rho = 1.29 \text{ kg/m}^3$)

5 Selection

Option	VMO 110, VMO 115	VMO 120	VMO 125	VMO 232	VMO 240	VMO 250	VMO 340	VMO 350	VMO 365
Pipe connection	R, N	R, N	R, N	R, N	R, N, F	R, N	R, N	R, N, F	R, N
Inlet pressure	05	05	05	05	05	05	05	05	05
Pressure test point	M	M	M	M	M	M	M	M	M
Orifice diameter* [mm]	04, 05, 06	06, 08, 10, 12	10, 12, 14, 16, 18, 20	16, 20, 24	16, 20, 24, 28, 32	32, 34, 38	38	38, 42, 46	42, 46, 50, 54

* Delivery of differential pressure orifice plates with individual hole diameter on request

Order example

VMO 115R05M05

5.1 Type code

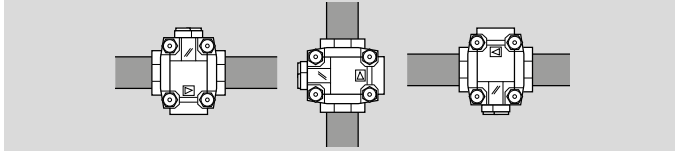
VMO	Differential pressure sensor
1–3	Sizes
10–65	Inlet and outlet flange nominal size
R	Rp internal thread
N	NPT internal thread
F	Flange to ISO 7005
05	p _u max. 500 mbar
M	Test nipple
04–54	Orifice diameter in mm

5.2 ProFi

A web app selecting the correct product is available at www.adlatus.org.

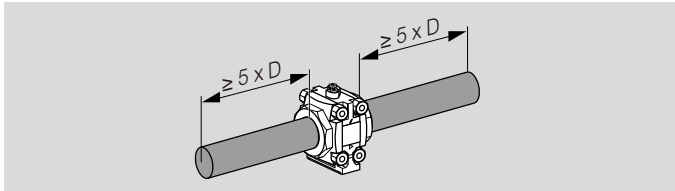
6 Project planning information

6.1 Installation



Installation position: VMO can be installed as required.

6.2 Gas line connection



In order to take accurate measurements of the pressure differential on the VMO, it must be ensured that there is an undisturbed flow of gas at the inlet and outlet for a distance of $\geq 5 \times D$.

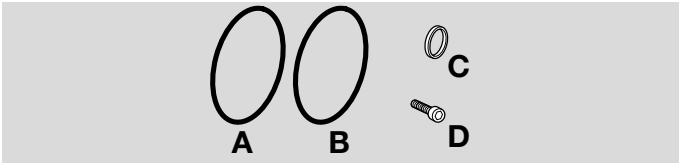
6.3 Hydrogen



Other hydrogen-compatible products can be found here:
[Technical Information, Products for hydrogen.](#)

7 Accessories

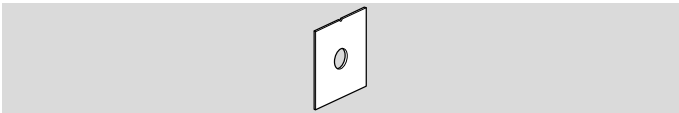
7.1 Seal set VMO/VMV



Seal set VMO/VMV 1 /B: 74924936
Seal set VMO/VMV 2 /B: 74924937
Seal set VMO/VMV 3 /B: 74926024

- Scope of delivery:
- A** 1 x O-ring (baseplate)
 - B** 1 x O-ring (restrictor insert)
 - C** 2 x profiled sealing rings
 - D** 2 x or 4 x set screws

7.2 Differential pressure orifice plate



For installing in the bracket of differential pressure sensor VMO. The hole diameter is engraved on the plate. Supply including the new seal for the baseplate.

Orifice	Hole dia. [mm]	Order No.
VMO1 D4 /B	4	74923803
VMO1 D5 /B	5	74923804
VMO1 D6 /B	6	74923805
VMO1 D8 /B	8	74923806

Orifice	Hole dia. [mm]	Order No.
VMO1 D10 /B	10	74923807
VMO1 D12 /B	12	74923808
VMO1 D14 /B	14	74923809
VMO1 D16 /B	16	74923810
VMO1 D18 /B	18	74923811
VMO1 D20 /B	20	74923812
VMO1 Dx /B*	xx*	74923813
VMO2 D16 /B	16	74923814
VMO2 D20 /B	20	74923815
VMO2 D24 /B	24	74923816
VMO2 D28 /B	28	74923817
VMO2 D32 /B	32	74923818
VMO2 D34 /B	34	74923819
VMO2 D38 /B	38	74923820
VMO2 Dx /B	xx*	74923821
VMO 3 D38 /B	38	74926017
VMO 3 D42 /B	42	74926018
VMO 3 D46 /B	46	74926019
VMO 3 D50 /B	50	74926020
VMO 3 D54 /B	54	74926021
VMO 3 Dx /B	xx*	74926022

* Hole diameter on request.

8 Technical data

Gas types:

natural gas, LPG (gaseous), biogas (max. 0.1 %-by-vol. H_2S), hydrogen or air; other gases on request.

The gas must be dry in all conditions and must not contain condensate.

Max. inlet pressure p_u :

500 mbar (7.25 psig).

Medium and ambient temperatures:

-20 to +60°C (-4 to +140°F), no condensation permitted.

Long-term use in the upper ambient temperature range accelerates the ageing of the elastomer materials and reduces the service life (please contact manufacturer).

Storage temperature: -20 to +40°C (-4 to +104°F).

Housing: aluminium.

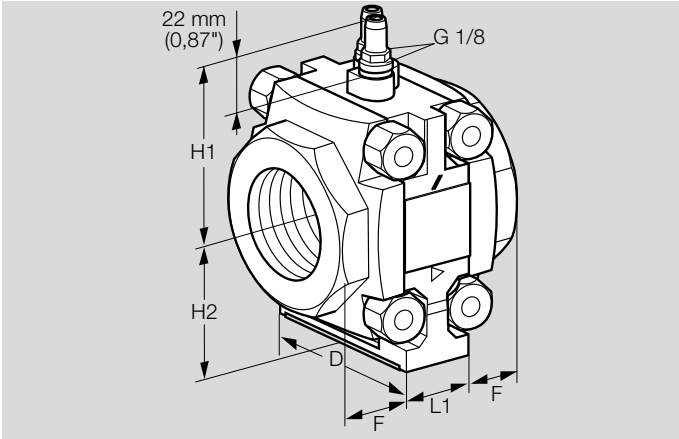
Connection flanges:

with internal thread: Rp to ISO 7-1, NPT to ANSI/ASME,

with ISO flange: DN 40 and DN 50 to ISO 7005.

8.1 Dimensions

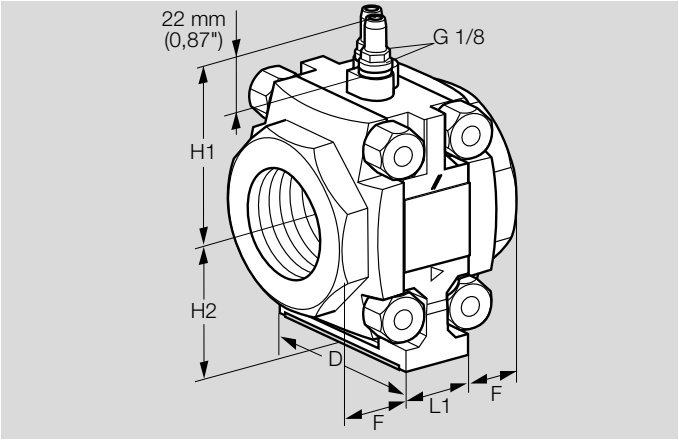
8.1.1 VMO..R



Type	Connection		Dimensions					Weight
	Rp	DN	L1	F	D	H1	H2	kg*
VMO 110	3/8	10	30	15	62.7	69.1	44.2	0.245
VMO 115	1/2	15	30	15	62.7	69.1	44.2	0.245
VMO 120	3/4	20	30	23	62.7	69.1	44.2	0.245
VMO 125	1	25	30	23	62.7	69.1	44.2	0.245
VMO 225	1	25	34	29	88	82.8	64.6	0.505
VMO 232	1¼	32	34	29	88	82.8	64.6	0.505
VMO 240	1½	40	34	29	88	82.8	64.6	0.505
VMO 250	2	50	34	29	88	82.8	64.6	0.505
VMO 340	1½	40	36	36	106	94.6	77.5	1.3
VMO 350	2	50	36	36	106	94.6	77.5	1.3
VMO 365	2½	65	36	36	106	94.6	77.5	1.3

* With flanges

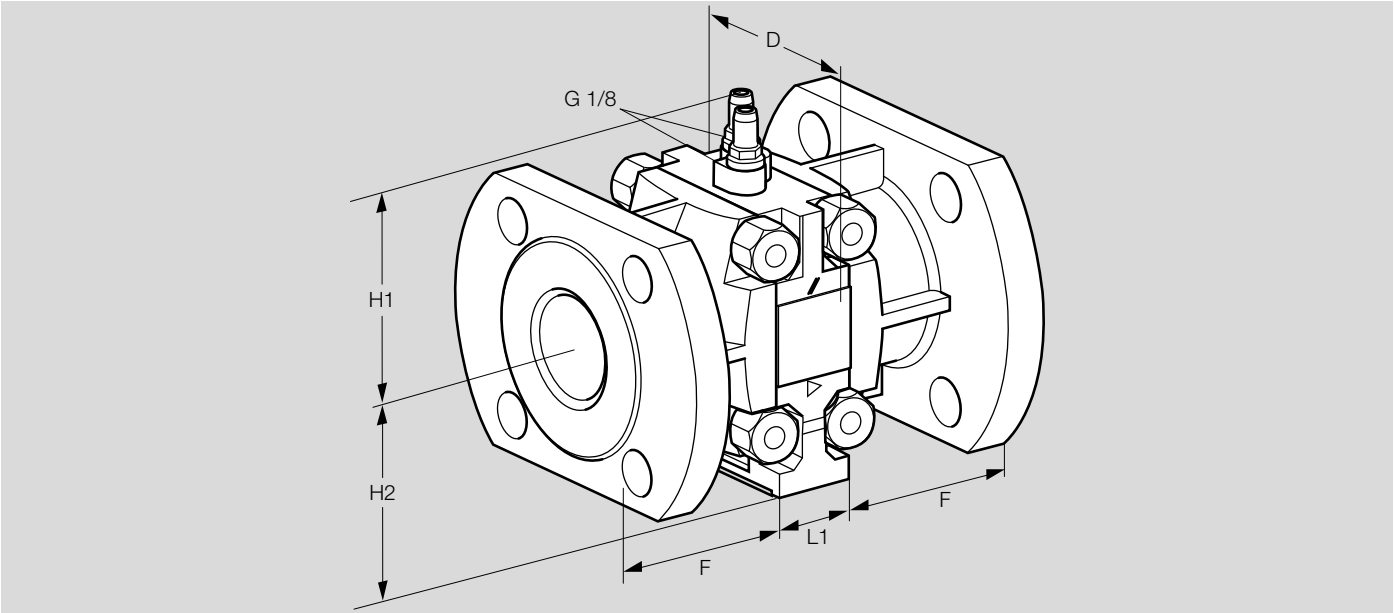
8.1.2 VMO..N



Type	Connection		Dimensions					Weight
	NPT	DN	L1	F	D	H1	H2	lbs*
VMO 110	3/8	10	1.18	0.59	2.47	2.72	1.74	0.54
VMO 115	1/2	15	1.18	0.59	2.47	2.72	1.74	0.54
VMO 120	3/4	20	1.18	0.91	2.47	2.72	1.74	0.54
VMO 125	1	25	1.18	0.91	2.47	2.72	1.74	0.54
VMO 225	1	25	1.34	1.14	3.46	3.26	2.54	1.11
VMO 232	1¼	32	1.34	1.14	3.46	3.26	2.54	1.11
VMO 240	1½	40	1.34	1.14	3.46	3.26	2.54	1.11
VMO 250	2	50	1.34	1.14	3.46	3.26	2.54	1.11
VMO 340	1½	40	1.42	1.42	4.17	3.72	3.05	2.86
VMO 350	2	50	1.42	1.42	4.17	3.72	3.05	2.86
VMO 365	2½	65	1.42	1.42	4.17	3.72	3.05	2.86

* With flanges

8.1.3 VMO..F



Type	Connection	Dimensions					Weight
		L1	F	D	H1	H2	kg*
	DN	mm	mm	mm	mm	mm	
VMO 240	40	34	66	88	81	65.2	0.505
VMO 350	50	36	74	106	94.6	76	1.3

* With flanges

9 Maintenance cycles

Check for external tightness at least once per annum, at least twice per annum for operation with biogas.

For more information

The Honeywell Thermal Solutions family of products includes Honeywell Combustion Safety, Eclipse, Exothermics, Hauck, Kromschroder and Maxon. To learn more about our products, visit ThermalSolutions.honeywell.com or contact your Honeywell Sales Engineer.

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